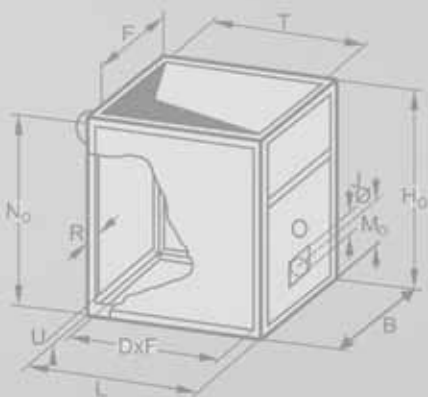
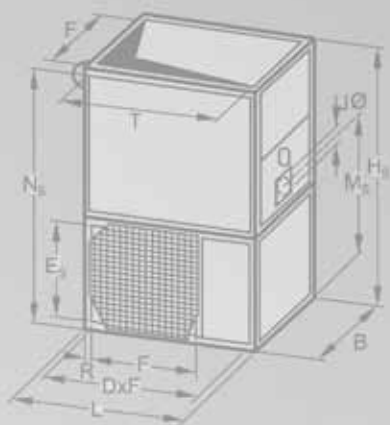


Technical documentation

Warm air heater

WS • WO



Indirectly fired air heater WS

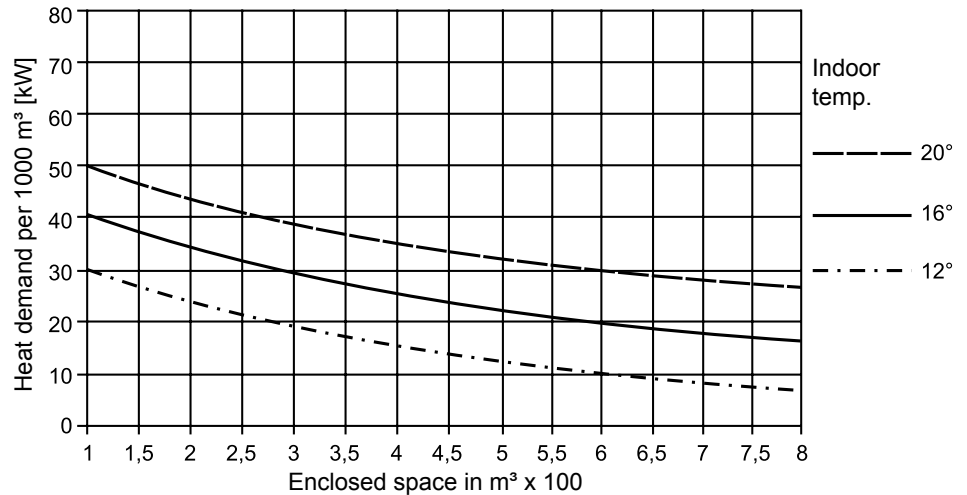
WS indirectly fired air heater to DIN 4794 for heating oil, natural gas and liquefied gas.

CE ID number:

CE 0085 AR 0130

Calculating approximate heat demand:

As the case with other heaters, it is always advisable to calculate the heat demand to DIN 4701 exactly when dimensioning indirectly fired air heaters. The heat demand can be approximated with the aid of the diagram below.



Structure:

Exterior walls: 25 cm masonry or equivalent
 Roofing: lightweight concrete or equivalent
 Heating in recirculating-air mode

Correction factors:

Add:

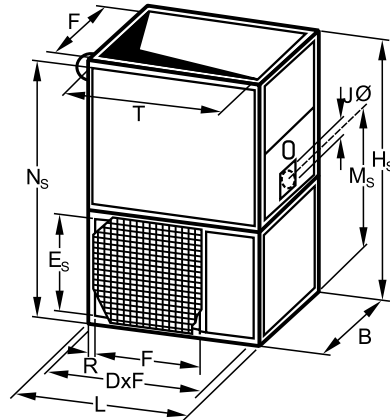
- For corrugated roofing, not insulated + 40 %
- For corrugated roofing, thin insulation (20 mm) + 20 %
- For wooden roof with tar-paper or sheet metal + 20 %
- For metal exterior wall, not insulated + 20 %
- For extremely narrow buildings + 20 %
- For large windows in exterior wall + 10 %

Deduct:

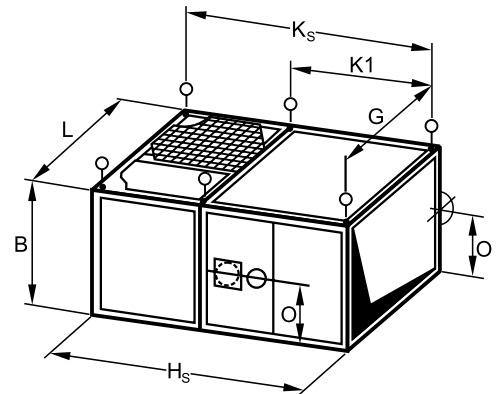
- For exterior wall 75 % adjoining another building - 15 %
- For exterior wall 50 % adjoining another building - 10 %
- For exterior wall without windows, solid brick - 30 %
- For heated upper storey - 30 %
- For heated annex on each side - 10 %

Dimensions / Weights WS/WO

WS with fan

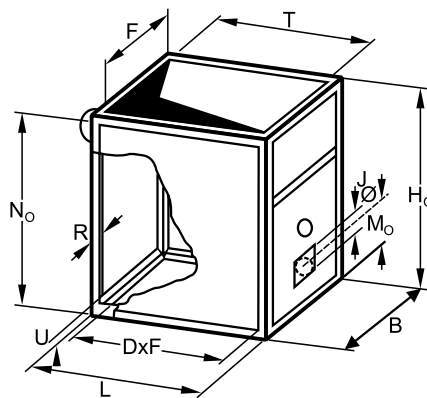


vertical

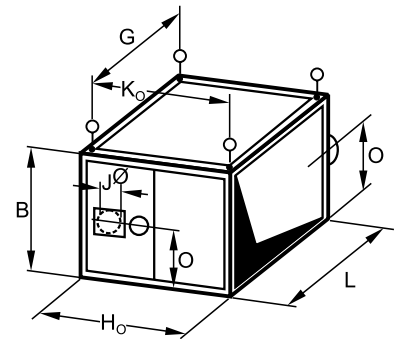


horizontal

WO without fan



vertical



horizontal

Technical data

WS/WO		40	63	100	160	250	400
External dimensions	L mm	630	800	1100	1250	1600	1600
	B mm	630	700	730	910	1090	1090
	H _s mm	1260	1410	1730	1950	2510	2630
	H ₀ mm	800	910	1100	1250	1600	1600
Air inlet	E _s mm	380	420	550	580	790	910
	F mm	550	620	650	790	970	970
	R mm	40	40	40	60	60	60
	U mm	40	40	40	60	60	60
	D mm	550	720	1020	1130	1480	1480
Air outlet	F mm	550	620	650	790	970	970
	T mm	550	720	1020	1130	1480	1480
Fire tube	Length appr. mm	97	92	101	88	140	190
	∅ mm	1480	178	178	195	245	345
	N _s mm	1075	1250	1483	1754	2250	2370
	N ₀ mm	615	750	853	1054	1340	1340
	O mm	315	350	365	455	545	545
Burner connection	J∅ mm	151	151	151	186	186	265
	M _s mm	715	743	945	1029	1311	1431
	M ₀ mm	255	243	315	329	401	401
	O mm	315	350	365	455	545	545
Lifting lugs	G mm	600	770	1070	1210	1560	-
	K _s mm	1230	1380	1700	1910	2470	-
	K ₁ mm	-	-	-	1250	1600	-
	K ₀ mm	770	880	1070	1210	1560	-
Burner	Tube max. length mm	105	135	170	210	225	225
	Tube min. length mm	70	100	120	150	150	150
	Nozz. spray angle °	60	60	60	60	60	60
Weight	WS kg	130	190	240	400	650	770
	WO kg	90	130	170	270	400	450

Type selection WS/WO

Type	Heating capacity	Operating point I for fresh air approx. 60K		Operating point II for mixed air approx. 50 K		Operating point III for recirculated air approx. 40 K		Required boiler draught	Flue gas mass flow rate (kg/h)				Flue gas pipe
		Air flow 20°C	Ex. air temp. -air temp.	Air flow 20°C	Ex. air temp. -air temp.	Air flow 20°C	Ex. air temp. -air temp.		Heating oil EL	Natural gas E	Natural gas LL	Liqefied gas	
WS / WO	Q [kW]	V I [m³/h]	Δt_A [K]	V II [m³/h]	Δt_A [K]	V III [m³/h]	Δt_A [K]	with / without turbulator [Pa]	CO ₂ 13 %	CO ₂ 9,5 %	CO ₂ 9 %	CO ₂ 11 %	Ø [mm]
40-1	20	1000	176	1250	167	-	-	3	33	not permissible			148
-2	25	1250	202	1600	191	2000	178	4	42	45	46	43	
-3	32	1600	241	2000	226	2500	212	7	54	57	59	55	
63-1	32	1600	190	2000	176	2500	169	4	54	not permissible			178
-2	40	2000	210	2500	200	3200	190	5	67	71	74	69	
-3	50	2500	250	3200	236	4000	229	9	84	89	93	86	
100-1	50	2500	190	3200	175	-	-	5	84	89	93	86	178
-2	63	3200	218	4000	200	5000	175	6	105	112	117	108	
-3	80	1600	248	5000	225	6300	210	9	134	142	148	137	
160-1	80	4000	220	5000	206	6300	193	4	134	142	148	137	195
-2	100	5000	245	6300	230	8000	210	6	167	178	185	172	
-3	125	6300	260	8000	235	10000	220	10	209	222	231	214	
250-1	130	6300	193	8000	178	10000	165	4	222	235	245	227	245
-2	160	8000	210	10000	194	12500	180	6	267	285	296	274	
-3	200	10000	235	12500	214	16000	195	13	334	356	370	343	
-4	250	12500	252	16000	236	-	-	17	417	445	462	429	
400-1	200	10000	235	12500	214	16000	195	8	334	356	370	343	345
-2	250	10000	252	16000	236	20000	212	12	417	445	462	429	
-3	320	16000	252	25000	240	25000	221	18	534	569	591	549	

● These air flows are not suitable for fresh air operation.

T: Delivery with turbulator

Note:

- Maximum suction temperature for WS 40 °C
- Minimum discharge temperature for WS/WO 40 °C
- Minimum waste gas temperature in accordance with DIN 4794: 160 °C

Drive / Sound pressure level for WS Unit resistance for WO

WS Motor capacity, Fan speed, Sound pressure level

External pressure Type	Air volume m ³ /h	free discharge up to 25 Pa			50 Pa			100 Pa			200 Pa			300 Pa			400 Pa		
		Motor kW	Venti min ⁻¹	Lp dBA	Motor kW	Venti min ⁻¹	Lp dBA	Motor kW	Venti min ⁻¹	Lp dBA	Motor kW	Venti min ⁻¹	Lp dBA	Motor kW	Venti min ⁻¹	Lp dBA	Motor kW	Venti min ⁻¹	Lp dBA
WS 40 1-3	1 000	0,37 ⁻¹		49	0,37 ⁻¹		50	0,37 ⁻¹		52	0,37 ⁻¹		56	0,37 ⁻³		57			
	1 250	0,37 ⁻¹		50	0,37 ⁻¹		51	0,37 ⁻²		53	0,37 ⁻²		57	0,37 ⁻³		58			
	1 600	0,37 ⁻²		51	0,37 ⁻²		52	0,37 ⁻²		54	0,37 ⁻²		58	0,37 ⁻³		59			
	2 000	0,37 ⁻²		52	0,37 ⁻³		53	0,37 ⁻³		55	0,37 ⁻³		59						
	2 500	0,37 ⁻³		53	0,37 ⁻³		55	0,37 ⁻³		60									
WS 63 1-3	1 600												0,55 ⁻¹		54	0,55 ⁻³	56		
	2 000												0,55 ⁻¹		53	0,55 ⁻²	55	0,55 ⁻³	57
	2 500	0,55 ⁻¹		47	0,55 ⁻¹		49	0,55 ⁻¹		52	0,55 ⁻²		54	0,55 ⁻³		56			
	3 200	0,55 ⁻³		49	0,55 ⁻²		51	0,55 ⁻²		53	0,55 ⁻³		55						
	4 000	0,55 ⁻³		50															
WS 100 1-3	2 500	0,37	490	55	0,37	610	55	0,37	770	55	0,37	770	57	0,55	1000	60	0,75	1120	63
	3 200	0,37	680	58	0,37	770	58	0,55	880	59	0,55	880	61	0,75	1120	64	1,1	1410	66
	4 000	0,55	770	64	0,75	900	64	0,75	900	65	1,1	1120	66	1,5	1260	66	1,5	1420	67
	5 000	1,1	1000	67	1,1	1000	67	1,5	1260	69	1,5	1260	69	2,2	1430	70	2,2	1430	70
	6 300	2,2	1260	69	2,2	1400	70												
WS 160 1-3	4 000	0,37	435	54	0,37	490	54	0,55	610	55	0,75	690	57	1,1	810	61	1,1	810	64
	5 000	0,55	560	54	0,55	560	55	0,75	690	57	1,1	800	62	1,5	910	64	2,2	1010	67
	6 300	1,1	620	58	1,1	700	58	1,5	800	60	1,5	900	63	2,2	980	65	2,2	1010	67
	8 000	1,5	800	64	2,2	880	64	2,2	900	65	2,2	1010	66	3,0	1145	67	3,0	1250	68
	10 000	3,0	900	67	3,0	1010	68												
WS 250 1-4	6 300	0,55	360	61	0,55	410	62	0,75	500	65	1,1	625	67	1,5	720	69	1,5	720	70
	8 000	1,1	400	62	1,1	450	63	1,1	555	66	1,5	635	68	2,2	720	70	2,2	800	71
	10 000	1,5	500	63	1,5	550	65	1,5	550	66	2,2	715	69	3,0	800	70	3,0	800	72
	12 500	2,2	570	64	2,2	570	66	3,0	710	67	3,0	800	70	5,5	800	71	5,5	925	73
	16 000	5,5	800	66	5,5	870	67	5,5	870	68	5,5	870	71						
WS 400 1-3	10 000	1,5	285	67	1,5	330	67	2,2	410	68	2,2	510	69	3,0	575	70	3,0	640	70
	12 500	2,2	330	68	2,2	410	68	2,2	460	69	3,0	570	70	4,0	640	71	4,0	715	71
	14 000	2,2	410	69	3,0	460	69	3,0	510	70	4,0	570	71	4,0	650	71	5,5	715	71
	16 000	3,0	460	69	3,0	515	70	4,0	570	70	4,0	635	71	5,5	720	72	5,5	720	72
	18 000	4,0	530	70	4,0	560	70	5,5	600	71	5,5	660	72	7,5	720	72	7,5	760	73
	20 000	5,5	580	70	5,5	640	71	5,5	640	71	7,5	720	72	7,5	730	73	11	830	74
	25 000	11	735	72	11	740	73	11	740	73									

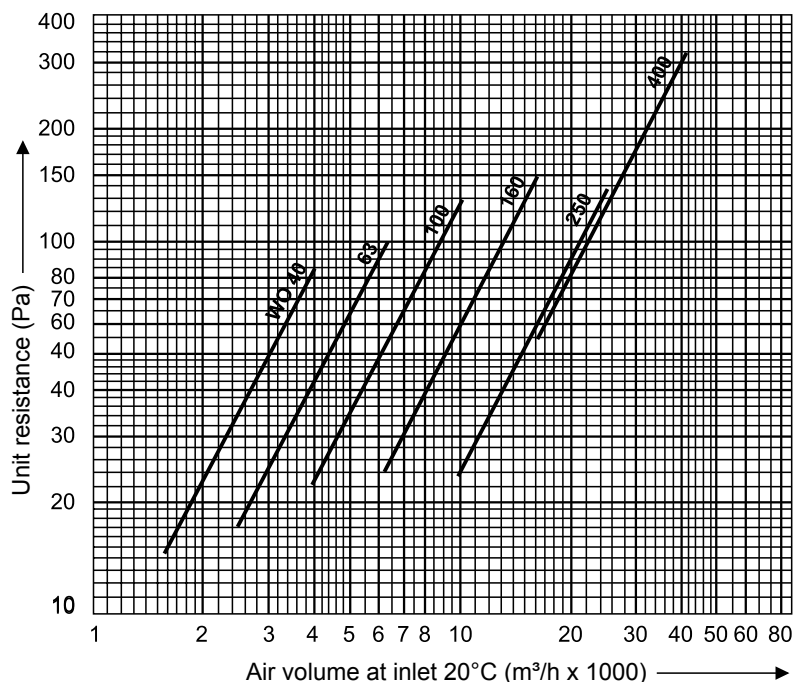
WS 40 and WS 63: Operating points are achieved through switch board or by connection to one of the motor steps ⁻¹), ⁻²), ⁻³)

Sound pressure level in dB(A) at 2 m distance with free air inlet/outlet.

The air volume is reduced by about 17 % in the case of duct air filters or 2 filter frames;
suction with filter frame is not permissible!

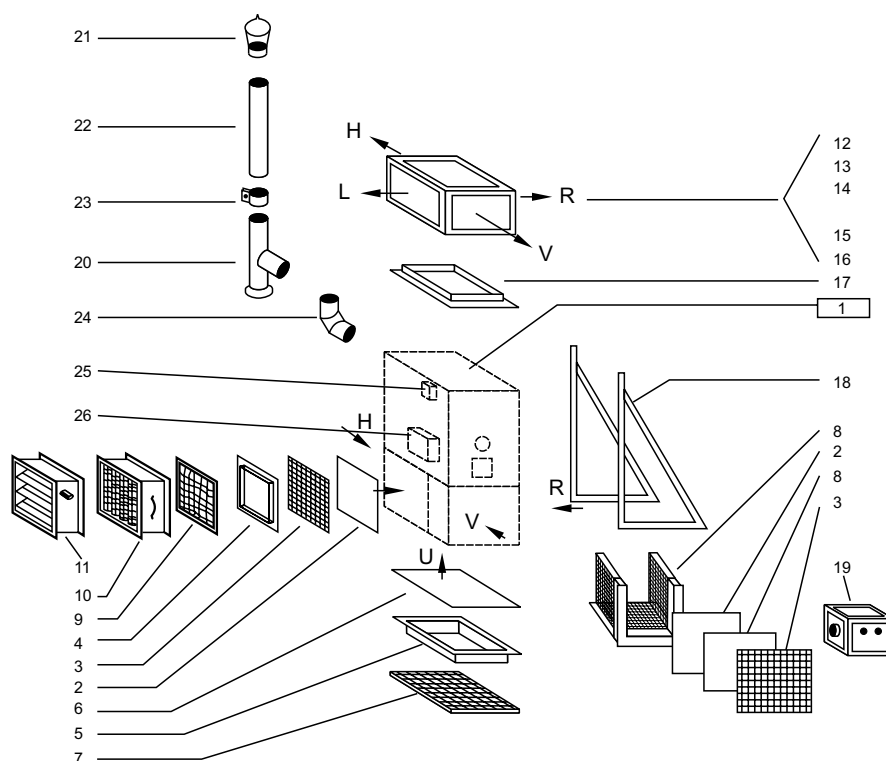
WO Unit resistance

with flow across
the whole cross section



Fitting options of accessories WS

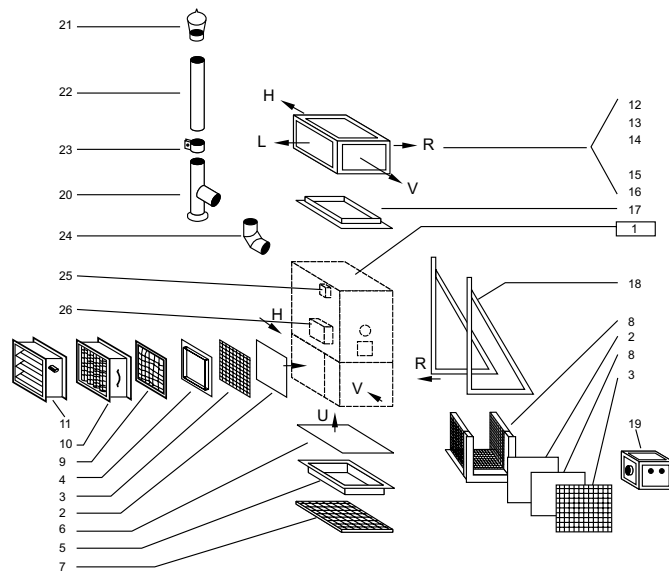
demonstrated on a vertical unit



		WS 40/63					WS 100-400				
		front	back	right	left	top bottom	front	back	right	left	top bottom
1	Warm air heater WS - vertical / horizontal										
	Air inlet										
2	Dummy plate	F	B	R	L	-	-	B	R	L	-
3	Air intake grille	F	B	R	L	-	-	B	R	L	-
4 / 5	Duct connection frame	-	-	-	-	Bo	-	-	-	-	Bo
6	Dummy plate	-	-	-	-	Bo	-	-	-	-	Bo
7	Air intake grille	-	-	-	-	Bo	-	-	-	-	Bo
8	Slide-in filter with mat and inspection door	F	-	-	-	-	-	-	-	-	-
9	Filter frame with mat	-	-	-	-	-	-	B	R	L	-
10	Duct air filter with mat	-	-	-	-	-	-	B	R	L	-
11	Damper	F	B	R	L	-	-	B	R	L	-
	Air outlet										
12	Air outlet hood	F	B	R	L	-	F	B	R	L	-
13											
14											
15	Duct connection hood	F	B	R	L	-	F	B	R	L	-
16											
17	Duct connection frame	-	-	-	-	Bo	-	-	-	-	T
	Other accessories										
18	Set of brackets for horizontal appliance										
19	Combustion air intake hood										
-	Set of lifting lugs for horizontal appliance WS 40 to WS 250										
-	Cleaning brush										
	Smoke tubes										
20	Smoke tube branche										
21	Smoke tube rain protection hood										
22	Smoke tube 1000 mm length, pluggable up to WS 250										
23	Smoke tube sleeve for WS 400										
24	Smoke tube bend 90°C with soot door										
	Electrical accessories										
25	Double and safety thermostat										
26	Switch board fitted below double and safety thermostat	-	-	R	L	-	-	-	R	L	-
	For any further accessories see Chapter Accessories.										

Fitting options of accessories WO

demonstrated on a vertical unit

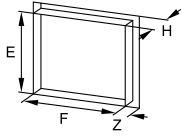


		WO 40-400			
		front	right	left	top bottom
1	Warm air heater WS - vertical / horizontal				
Air inlet					
2	Dummy plate	-	-	-	-
3	Duct connection frame	-	-	-	Bo
Air outlet					
4	Air outlet hood	F	R	L	-
5	with 2 grilles				
6	with 3 grilles	F	R	L	-
7	with 4 grilles	F	R	L	-
8	Duct connection hood	-	R	L	-
	broad side				
	narrow side	F	-	-	-
9	Duct connection frame	-	-	-	T
Other accessories					
10	Combustion air intake hood				
-	Set of lifting lugs for horizontal appliance WS 40 to WS 250				
-	Cleaning brush				
Smoke tubes					
11	Smoke tube branche				
12	Smoke tube rain protection hood				
13	Smoke tube 1000 mm length, pluggable up to WS 250				
14	Smoke tube sleeve for WS 400				
15	Smoke tube bend 90°C with soot door				
-	Smoke tube insulation (on inquiry)				
Electrical accessories					
16	Double and safety thermostat				
	For any further accessories see chapter accessories.				

Accessories - Dimensions WS/WO

Duct connection frame

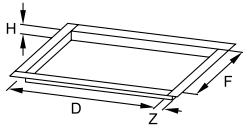
air inlet lateral/at the rear



WS/WO	40	63	100	160	250	400
F	530	600	630	770	950	950
E	360	400	530	560	770	890
Z	30	30	30	30	30	30
H	26	26	26	26	26	26
appr. kg	2	2,5	2,5	3	3,5	3,5

Duct connection frame

air inlet at the bottom

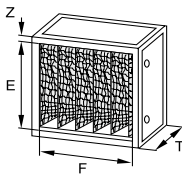


WS/WO	40	63	100	160	250	400
clear width - F	530	600	630	770	950	950
clear width - D	530	700	1000	1110	1460	1460
Z	30	30	30	30	30	30
H	26	26	26	26	26	26
appr. kg	2	2,5	3,5	4	5	5

Spare filter mats for slide-in and frame filters

WS/WO	40	63	100	160	250	400
length	1220	1380	720	880	1060	1060
height	650	820	620	670	880	1000

Duct air filters with filter mat

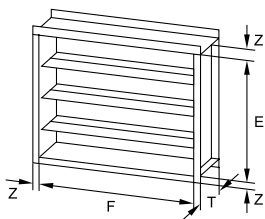


WS/WO	40	63	100	160	250	400
E	-	-	550	580	790	910
F	-	-	650	790	970	970
T	-	-	300	340	340	340
Z	-	-	40	60	60	60
appr. kg	-	-	30	50	65	72

Spare filter mat for duct air filter

WS/WO	40	63	100	160	250	400
length	-	-	1880	2290	3020	3020
height	-	-	535	590	810	925

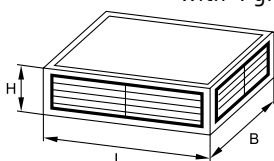
Damper



WS/WO	40	63	100	160	250	400
F	530	600	630	770	950	950
E	360	400	530	560	770	890
T	120	120	120	120	120	120
Z	26	26	26	26	26	26
appr. kg	5	7	8	13	15	23

Air outlet hood

with 2 grilles
with 3 grilles narrow and/or
with 4 grilles broad side



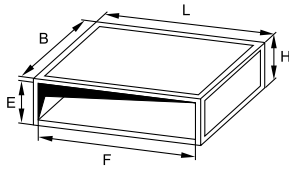
Grille with adjustable blades

WS/WO	40	63	100	160	250	400
L	630	800	1100	1250	1600	1600
B	630	700	730	910	1090	1090
H	200	200	300	300	420	420
appr. kg	17	22	32	53	57	57

Accessories - Dimensions WS/WO

Duct connection hood

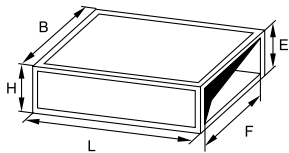
broad side



WS/WO	40	63	100	160	250	400
L	630	800	1100	1250	1600	1600
B	630	700	730	910	1090	1090
H	300	300	300	300	420	420
E	220	220	220	180	300	300
F	550	720	1020	1130	1480	1480
appr. kg	20	24	32	53	57	57

Duct connection hood

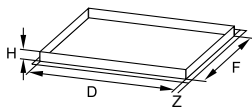
narrow side



WS/WO	40	63	100	160	250	400
L	630	800	1100	1250	1600	1600
B	630	700	730	910	1090	1090
H	300	300	400	500	700	700
E	220	220	320	380	580	580
F	550	620	650	790	970	970
appr. kg	20	24	40	70	90	90

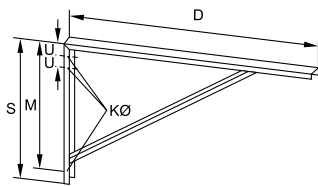
Duct connection frame

air outlet



WS/WO	40	63	100	160	250	400
F	530	600	630	770	950	950
D	530	700	1000	1110	1460	1460
Z	30	30	30	30	30	30
H	26	26	26	26	26	26
appr. kg	2	2,5	3,5	4	5	5

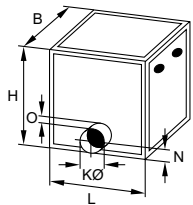
Bracket



WS/WO	40	63	100	160	250	400
D	1300	1450	1650	2000	-	-
S	500	500	800	1000	-	-
M	450	450	740	900	-	-
U	50	50	60	80	-	-
K Ø	14	14	14	18	-	-
appr. kg (set)	16	18	21	60	-	-

Combustion air intake hood

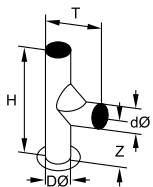
Combustion air intake left or right, interchangeable



WS/WO	40	63	100	160	250	400
B	630	630	630	800	1000	1000
L	460	460	460	630	830	830
H	630	630	630	800	1000	1000
N	315	315	315	270	300	300
O	25	25	25	30	30	30
K Ø	229	229	229	322	404	404
appr. kg	33	33	33	45	68	68

Smoke tube branch

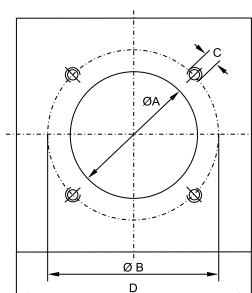
with soot collector



WS/WO	40	63	100	160	250	400
H	540	590	590	700	900	1080
T	300	340	340	400	510	690
Z	215	250	250	300	390	390
internal						
d Ø	150	180	180	200	250	350
external						
D Ø	146	179	179	199	249	349
appr. kg	15	18	18	21	29	48

Burner plate

bored



WS/WO	ØA	ØB	C	D	E	plate type
40/63/100	120	150	M 8	210	210	A
40/63/100	130	170	M 8	210	210	B
160/250/400	130	150	M 8	320	320	C
160/250/400	150	170	M 8	320	320	D
160/250/400	150	200	M10	320	320	E

Accessories – Control elements WS/WO

Double and safety thermostat fitted	2 capillaries 350 mm length for fan, burner and burner safety control with restart locking device. Breaking capacity: 15 A, 230 V, 50 Hz
Terminal box fitted (for WS 40-400)	for connection of the double and safety thermostat as well as the fan to the terminal box
Room thermostat	in plastic casing for on-surface installation. Breaking capacity: 10 A at 230 V, 50 Hz, thermal return. Temperature range + 5 to + 30 °C, switch temperature difference 0,5 °C.
Room thermostat industrial version	in plastic casing 150 x 110 x 72 mm for on-surface installation. Switching capacity 16(4) A at 230 V / 50 Hz Temperature range 0 - 40 °C Switching differential $\pm 0,75$ K Degree of saturation IP 54 Part. No. 27 35 300
Room thermostat clock	Plastic housing, 132 x 82 x 32 mm for socket installation, daytime and night-time temperatures can be set separately. Temperature decrease adjustable 2 - 10 K Switching capacity: 10(4) A at 230 V / 50 Hz Temperature range 5 - 40 °C Switching differential $\pm 0,1 - 3$ K Degree of protection IP 20 Part.No. 27 44 079
Time switch daily and weekly programm and power reserve	for installation in switch board. Breaking capacity: 16 A at 230 V, 50 Hz.
Hours run meter for installation in switch board.	in plastic case, front frame 48 x 48 mm five-digit meter. Connection: 230 V, 50 Hz
Servomotor	to control fresh air or return air damper open/shut. Connection: 230 V, 50 Hz.

Switch board WS

Switch board

- Terminal box for single speed function of WS 40 and WS 63
- 3-speed with „summer-off-winter“ switch for WS 40-63
- single-speed with „summer-off-winter“ switch for WS 100-400
- 2-speed with „summer-off-winter“ switch and speed selection switch for WS 100-400 (incl. control for burner 2-stage)

Technical data

	Switch board		Starting mode			fuse A	
	kW	Type	direct A	Y-Δ A	delayed A		
WS 40 3-speed	0,37	-	230/50	3,0	-	-	10
WS 63 3-speed	0,55	-	230/50	6,7	-	-	16
WS 100-400 single-speed	0,37	-	400/50	1,15	-	-	4
	0,55	-	400/50	1,5	-	-	6
	0,75	-	400/50	1,95	-	-	6
	1,1	-	400/50	2,8	-	-	10
	1,5	-	400/50	3,7	-	-	10
	2,2	-	400/50	5,1	-	-	16
	3,0	-	400/50	6,8	-	-	16
	4,0	-	400/50	9,0	5,2	-	20
	5,5	-	400/50	11,7	6,8	-	20
	7,5	-	400/50	15,6	9,1	-	25
	11,0	-	400/50	22,4	13,0	-	35
WS 100-400 2-speed separate winding 1500/1000 min ⁻¹	0,37/0,11	-	400/50	1,45/0,65	-	-	6
	0,50/0,15	-	400/50	1,75/0,78	-	-	6
	0,75/0,27	-	400/50	2,70/1,60	-	-	10
	1,00/0,30	-	400/50	3,40/1,75	-	-	10
	1,50/0,50	-	400/50	4,40/2,40	-	-	10
	2,00/0,70	-	400/50	6,00/3,10	-	-	10
	3,00/0,90	-	400/50	7,50/3,40	-	-	16
	3,80/1,14	-	400/50	-	-	9,8/4,3	16
	5,00/1,70	-	400/50	-	-	13,5/6,0	20
	7,20/2,50	-	400/50	-	-	18,0/7,9	25
	9,00/3,00	-	400/50	-	-	23,0/9,7	35
WS 100-400 2-speed Dahlander 1500/750 min ⁻¹	0,30/0,06	-	400/50	1,20/0,54	-	-	6
	0,50/0,10	-	400/50	1,80/0,75	-	-	10
	0,70/0,15	-	400/50	2,35/1,00	-	-	10
	1,00/0,22	-	400/50	3,10/1,40	-	-	16
	1,40/0,33	-	400/50	4,20/2,00	-	-	16
	2,00/0,45	-	400/50	5,30/2,50	-	-	16
	2,40/0,55	-	400/50	6,50/3,00	-	-	16
	3,60/0,90	-	400/50	-	-	9,70/4,7	16
	5,00 /1,40	-	400/50	-	-	12,70/7,5	20
	6,10/1,40	-	400/50	-	-	16,00/7,5	25
	9,00/2,20	-	400/50	-	-	20,50/10,3	35

Switch board accessories:

- Built-in hours run meter
- Built-in time switch with daily and weekly program and power reserve
- Design for threephase current burner up to 2,2 kW (WS 160-400)
- Control for servomotor open/shut

Special design WS/WO

Dismountable units

General:

All dismountable warm air heaters are assembled and then disassembled in the factory. Each component is marked to facilitate assembly on site. The casing panels are delivered together with the necessary bolts.

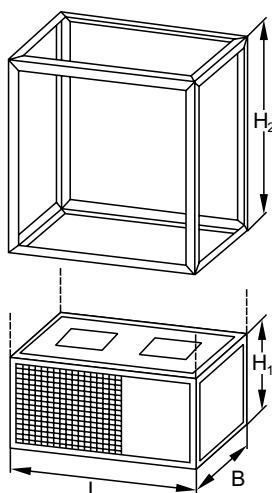
2 components - on extra price

WS/WO 40-63

Fan section complete
Upper section not split up
Heating furnace not split up

WS/WO 100-400

Fan section complete
Upper section with built in heating furnace



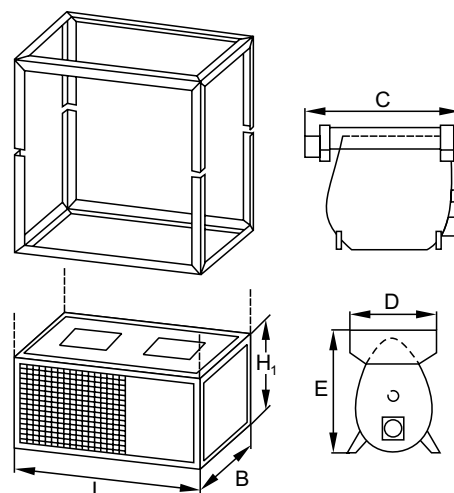
several compon. - on extra price

WS/WO 40-63

Fan section complete
Upper section split up
Heating furnace not split up

WS/WO 100-400

Fan section complete
Upper section split up in the middle
Heating furnace not split up



Dimensions

WS/WO		40	63	100	160	250	400
External casing	L mm	630	800	1100	1250	1600	1600
	B mm	630	700	730	910	1090	1090
	H ₁ mm	460	500	630	700	910	1030
	H ₂ mm	800	910	1100	1250	1600	1600
Heating furnace	C mm	777	932	1243	1388	1755	1825
	D mm	539	615	638	790	1004	1004
	E mm	722	870	925	1105	1410	1410
Weight heating furnace	Kg	50	75	100	170	330	340

Further dismountable parts:

E.g. heating furnace split up, on inquiry and on extra price.

Assembly:

Install fan section vertically and without torsion, attach heat insulation at the bores using screws, fix panels at right at the bores using screws.

Note WS/WO

Thermostats

for burner control:

Warm air heaters may only be operated with 2 thermostats which switch off the burner independently.

One thermostat is constructed as monitoring device and the other as safety thermostat with restart locking device.

for fan control:

After the burner has been switched off, the fan must continue operation until the combustion chamber has cooled down sufficiently.

Warm air heaters by Wolf fulfill both requirements by means of double and safety thermostats.

Smoke tubes

If smoke tubes are used as steel chimneys, they are subject to approval of the respective building authorities.

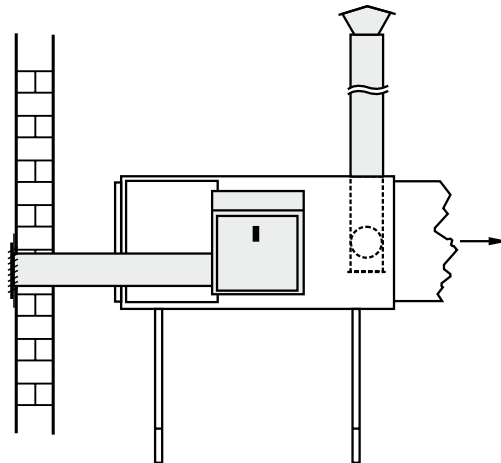
Combustion air intake hood

In special cases, the combustion air must be taken in from outside via an airtight duct system.

e. g.: in car repair workshops or if the pressure between combustion chamber and installation room differs significantly.

The installations of warm air heaters in garages is only allowed for fresh air operation (recirculated air operation is not permitted).

Be sure to observe regulations for garages!



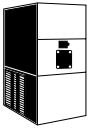
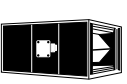
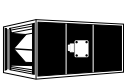
Gas-fired units

All types and sizes of units included in this list can also be operated with natural and liquid petroleum gas. The maximum load may not exceed that of oil-fired units.

The flame image, i. e. the combustion nucleus must have characteristics similar to those of an oil burner with a 60° nozzle.

Assembly/Commissioning – Maintenance WS/WO

Installation	In accordance with the valid local and general directives on warm air heaters and the directives of the Brandversicherungskammer.
Foundation	Möglichst auf Betonsockel (Höhe 100–150 mm). Bei betoniertem Boden direkt auf dem Boden möglich.
Space required	For the installation and possibly exchange of a) fans with drive front or right or left b) thermostats left or right c) switch board left or right d) burner front Cleaning of heating compartments back and front
Flue gas guidance	Horizontal flue gas guidance as short as possible. Observe wall thickness and insulation.
Double and safety thermostat	If the thermostat was not installed and adjusted at the factory, fix to the casing with bolts at the holes punched out laterally. The sensor shall be positioned at least 40 mm in air direction behind the heating compartments. The thermostat shall be adjusted so that: Fan on at 40° C Fan off at 35° C Burner off at max. 80° C The safety thermostat shall be adjusted so that it will turn off the burner at 100° C and will be locked by a restart locking device.
Tasks before starting operation	Tighten bolts, in case they were loosened during transport. Check V-belt tension, tighten if necessary. Check direction and axial alignment of fan rotor. Open air intake and air outlet dampers. Check oil reserve, control gas pressure, open shut-off valves. Screw in fuses for burner and fan motor. Observe operating instructions of the manufacturer of burner and air suction fan.
Controls after starting operation	Check current consumption of the fan motor(s). It must not exceed the rated current as specified on motor name plate. Adjust overcurrent relay accordingly and carry out operation test by taking out a fuse (only necessary for threephase current). Measure chimney draught. Perform flue gas analysis. Attention: Depending on the type of construction of the chimney, the flue gas temperature must be adjusted so as to prevent damage. Minimum flue gas temperature in accordance with DIN 4794: 1600 C. Check sealing of the casing panels, tighten screws if necessary. Check air volume in units with duct connection. Switch off warm air heater only via room thermostat or control switch of the burner. Fan will continue operation for some time and is turned off automatically after the heating furnace has cooled down. Only then can the main electricity supply be turned off.
Maintenance	Cleaning of the heating furnace: In the case of oil-fired appliances, at the end of each heating season, if possible, or with the appearance of a soot layer. In the case of gas-fired appliances, at intervals of several years. Cleaning apertures become accessible by taking off front and rear insulating panels. Seal apertures tightly after cleaning. Casing, suction grille, discharge grille, fan casing and fan rotor must be cleaned at least once a year. (Do not use corrosive agents!) V-belt must be tightened several times during the first year of operation.

Offer/Order No. / /		Date of delivery:											
Company: _____ Customer No.: _____		Date of order: _____						Ex warehouse					
		Order No.: _____											
		Comm.: _____			Pos.: _____								
		Employee: _____											
		Address of delivery: _____											
		Advide note tel.. _____						<input type="checkbox"/> collective transport <input type="checkbox"/> by rail-express <input type="checkbox"/> by rail-part load <input type="checkbox"/> forwarding agency <input type="checkbox"/> collection					
Warm air heater		Type		Heating cap. (kW)		Air vol. (m³/h)		ext. Pr (Pa)		Pieces	Price	Total price	
Basic unit							MotorV		kW				
	vertical <input type="checkbox"/>		horizontal right <input type="checkbox"/>		horizontal left <input type="checkbox"/>	A		min ⁻¹				
							Fan		min ⁻¹				
							Motor pulley		Bg. mm Ø				
							Fan pulley		Bg. mm Ø				
							V-belt length		mm				
G = grille H = hood o = open		F = filter F = frame		P = plate D = damper		Air inlet		front	back	right	left	top	bottom
Air inlet		Air outlet											
Duct connection frame		Slide-in filter with mat and inspection door		Duct air filter with mat		Damper		Manual lever with lock		Filter frame with mat		Dummy plate bottom	
Air outlet		Duct connection hood		Air outlet hood with grille		Duct connection hood							
Other acces.		Set of brackets for horizontal design		Explosion-proof hood as burner casing		Set of lifting lugs for horizontal design		Turbulator					
Smoke tubes		Smoke tube branch with soot collector		Smoke tube rain protection hood		Smoke tube 1000 mm length, pluggable up to WSIWO 250		Smoke tube sleeve from WSIWO 400 on		Smoke tube bend 90° with soot door			
Electric fittings		Double and safety thermostat, fitted		Terminal box, fitted		Room thermostat		Room thermostat with on/off switch		Room thermostat clock with daily and weekly programm		Servomotor 230 V open/shut, fitted	
Switch board		Switch board Type		with hours run meter		with contactor control for threephase current burner/ampere.....		with time switch with daily/weekly program and power reserve		with actuator control			
Assembly		Wiring complete		Burner plate type A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> D <input type="checkbox"/> E <input type="checkbox"/>		Burner plate special design		Burner assembly with wiring					
Terms of payment:								Total					
Other:								ex factory unpacked					
								freight / packaging					
								Total					
Place: _____		Date: _____		Signature: _____									

Check the appropriate boxes of fill in the space provided referred view on the burner

Pos.	Pieces		Single price	Total price																					
		<p>WS 40-63 Warm air heaters by Wolf for oil, natural and liquid petroleum gas, as vertical or horizontal unit.</p> <p>Heating furnace partially consists of alloyed, heat resistant steel. Cleaning apertures are accessible from the burner and the smoke tube side. Inspection door is positioned above the burner opening. External casing consists of galvanized sheet steel with heat insulation.</p> <p>With fitted double inlet radial fan. Fan has a particularly low noise level, impeller is balanced statically and dynamically and fitted onto a vibrationfree motor.</p> <table> <tr> <td>Heating capacity</td> <td>kW</td> <td>Safety and double thermostat</td> </tr> <tr> <td>Air volume</td> <td>m³/h</td> <td>Terminal box</td> </tr> <tr> <td>Additional pressure</td> <td>Pa</td> <td>Switch board , 3-stage, fan operation</td> </tr> <tr> <td>Motor capacity</td> <td>kW</td> <td>Wiring complete</td> </tr> <tr> <td>Voltage</td> <td>V</td> <td>.....</td> </tr> <tr> <td>Manufacture</td> <td>Wolf</td> <td></td> </tr> <tr> <td>Type</td> <td>.....</td> <td></td> </tr> </table>	Heating capacity	kW	Safety and double thermostat	Air volume	m ³ /h	Terminal box	Additional pressure	Pa	Switch board , 3-stage, fan operation	Motor capacity	kW	Wiring complete	Voltage	V	Manufacture	Wolf		Type			
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